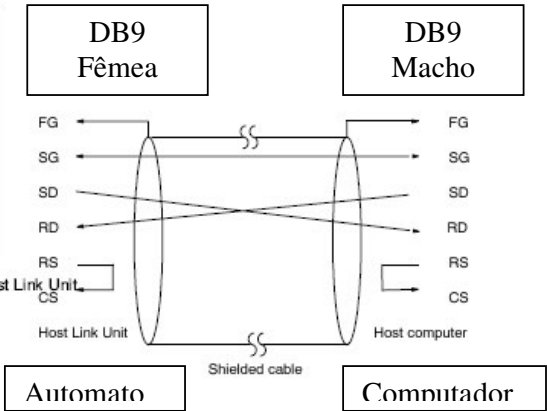


Esquema Cabo

Signal*	Symbol	Pin No.
Frame Ground	FG	1
Signal Ground	SG	7
Send Data	SD	2
Receive Data	RD	3
Request to send	RS	4
Clear to send	CS	5
Equipment Ready	ER	20

* Viewed from the Host Link Unit.



The maximum cable length is 15 m. Ground the FG terminals of both the PC and the host computer at a point that has a resistance of less than 100 Ω .